

Garant
ER clamping nut for HiRunER collet chucks, for ER: 20

Order data

Order number	309617 20
GTIN	4062406545048
Item class	31Z

Description
Version:

Thread and taper ground in a single setup for highest concentricity.

Surface smoothly coated, ball-bearing mounted. Low coefficient of friction, high clamping forces.

Suitable for :

Precision ER collet chuck No. 300642; 300643; 302843; 302844; 305523; 305524.

Optional extras:

ER clamping wrench, No. 309680 – 309740.

Single open ended spanner (for size 16), No. 613300 size 25.

Note:

Collet chuck and clamping nut are balanced separately!

Balance quality G at rotational speed: G 2.5 at 25,000 rpm

Overall length L: 22.6 mm

External Ø D: 38 mm

Thread: M28×1

maximum tightening torque: 80 N·m

Technical description

Thread	M28×1
External Ø D	38 mm
for ER	20 mm
Overall length L	22.6 mm
maximum tightening torque	80 N·m
Standard	DIN 6499 D
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Type of product	Clamping nut